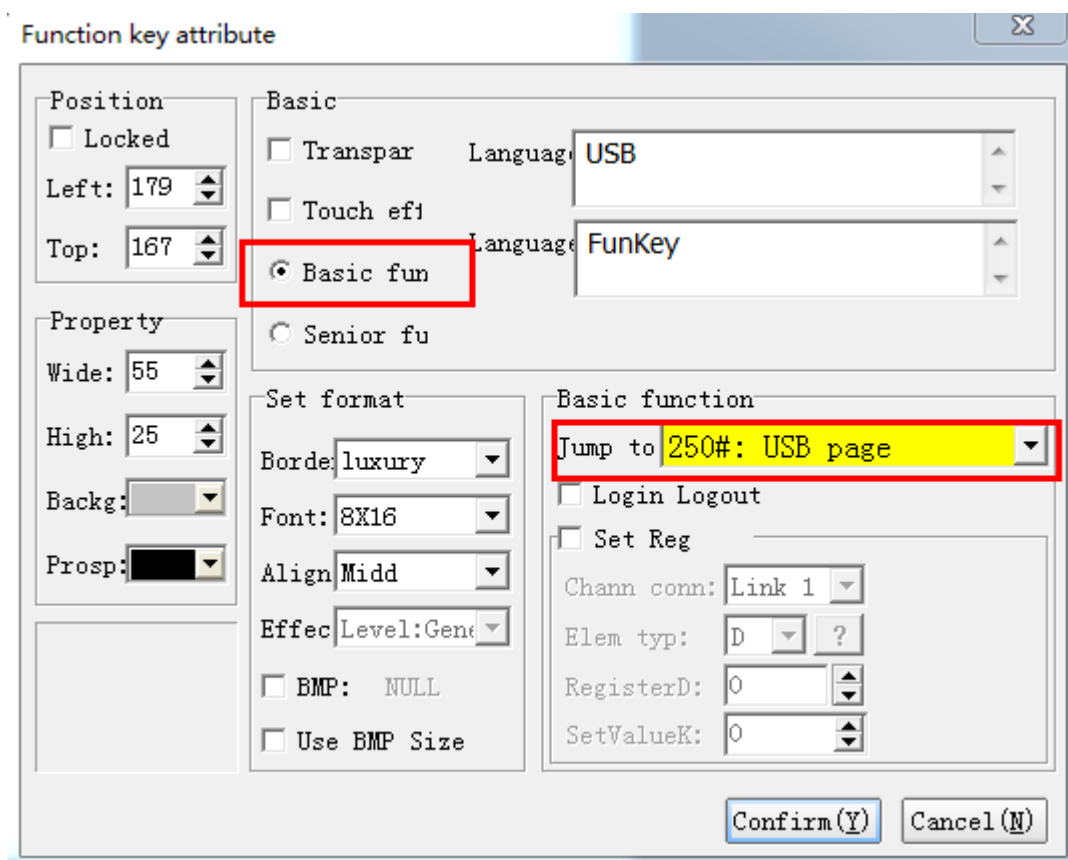


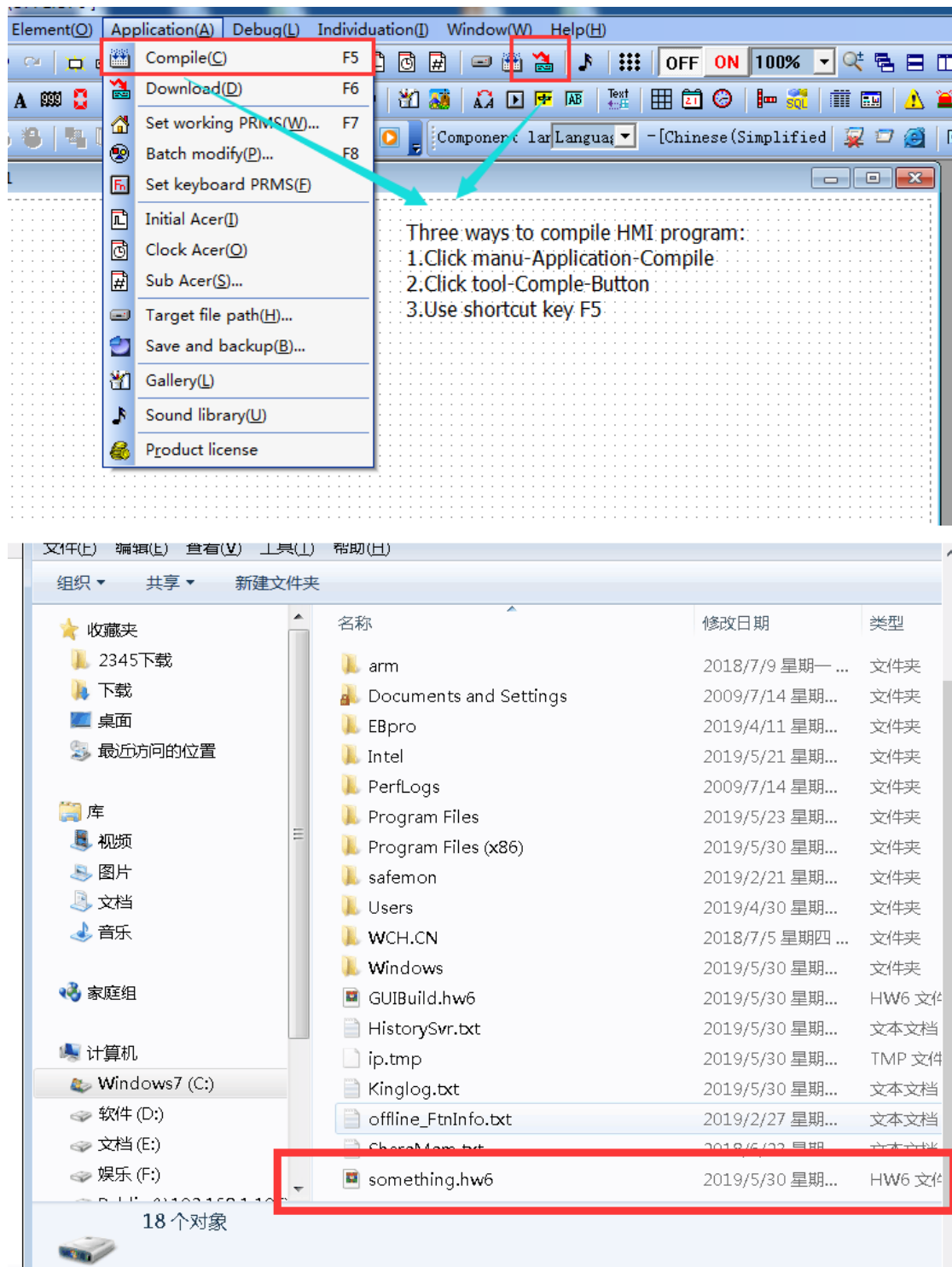
Steps for using SD card to download program to HMI

1. The original touch screen program must include [Function Key] component, function selection [Basic Function]-> Jump to No. 250: USB screen, the property settings are as shown below:



2. Compile the program that needs to be downloaded, and copy the compiled .hw6 file to the SD card.

The compiled .hw6 file is on the C drive by default. The file in this example is shown below:



2. Insert the SD card containing the .hw6 file into the touch screen SD card slot, as shown below:

Before the SD card is inserted into the card slot

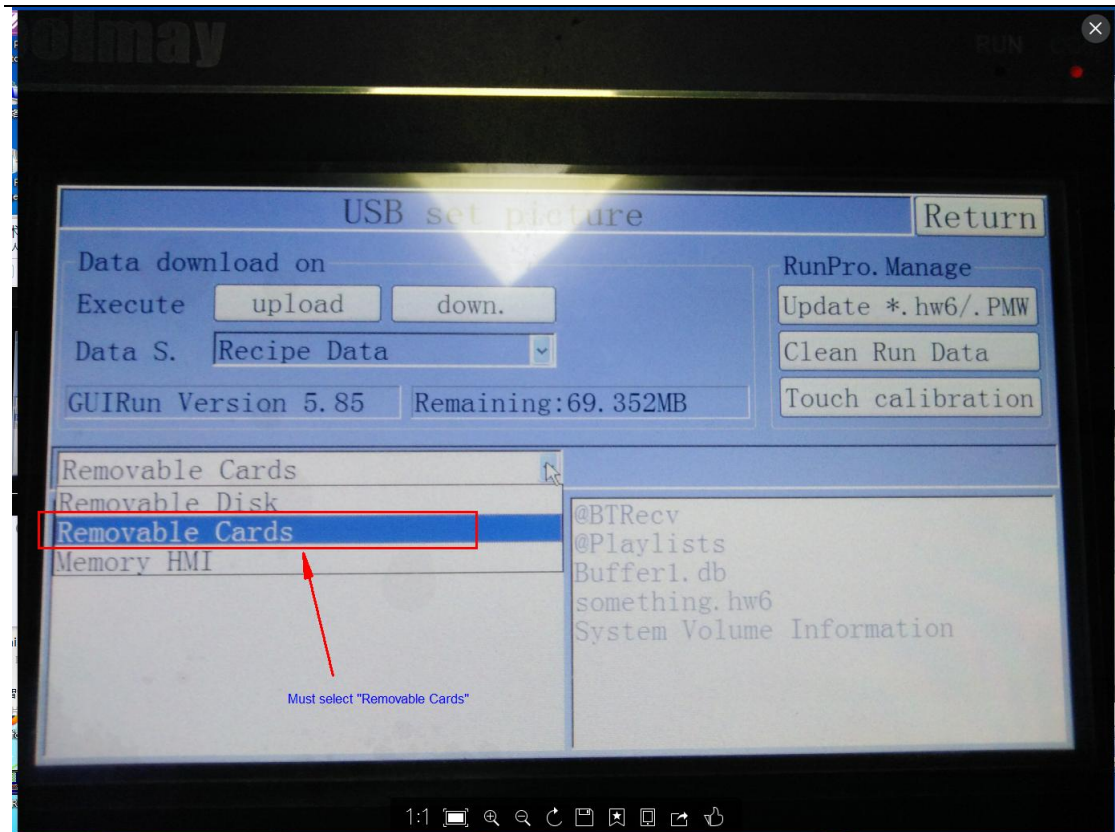


After the SD card is inserted into the card slot

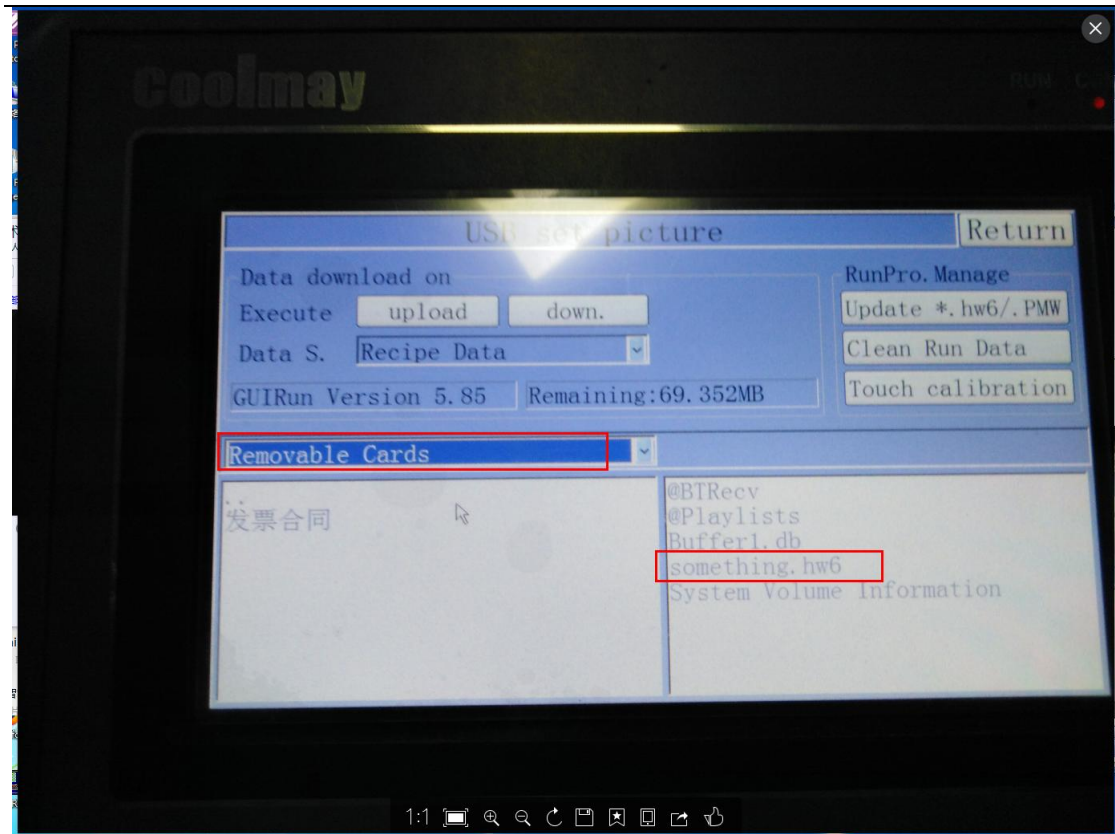


SD card gold finger direction

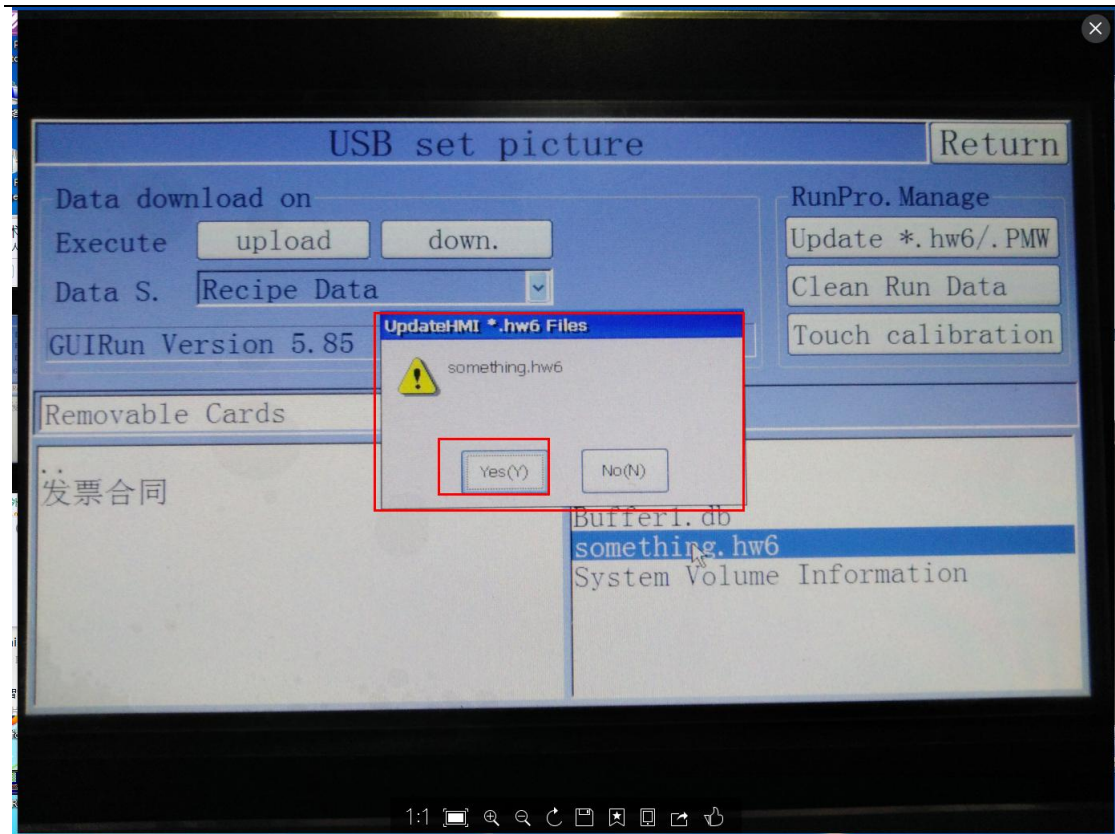
4. Click the function key [USB Screen] on the touch screen to pop up the USB setting screen. Storage disk use point selection: removable memory card (SD), as shown below:



5. Click the [Update *.hw6/.PMW] button, enter the super password (default is 12345678), click the [OK] button, the content of the selected storage disk or memory card is displayed in the lower right window, Shown as follows:



6. Double-click the .hw6 file you want to select. In this step, double-click the baud rate to fine tune the .hw6 file, and the update HMI file confirmation dialog box will pop up, as shown below:



7. Click the [Yes] button to update the file.

PS: In order to facilitate the user to store data conveniently, when the SD card is inserted, the USB setting screen will not be automatically popped up. Therefore, the SD card is used to update the touch screen. The original function of the touch screen must include the function key. The function setting is 250: USB screen .